

Date: Thursday, 5/22/2008 12:06:55 PM
Chantal Lavoie

Process Sheet

SPU/B2

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: FOOT		
Job Number	: 39397 - 2			Part Number	: D37871		
Estimate Number	: 13331			Drawing Number	: D3787 REV A/R PT 03.07.07		
P.O. Number	:			Project Number	: N/A		
This Issue	: 5/22/2008 S.O. No. :			Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: // Type : PURCHASED PARTS			Due Date	: 5/26/2008 Qty: 24 Um: Each		
Previous Run	:						
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev: A 08-05-20 new issue DD verified by: LL						

Additional Product



Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: Issue P/O: 16278	C 208/105/01
	Purchase Part Number: MS22034-1B	
	Supplier: AUTO PARTS (P/N: 32334)	
	Certificate of conformity is required	(24)
2.0	MS220341B	Foot
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)	
	FOOT	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	<i>PC 8/7/3 (8)</i>
	Receive & Inspect for Transit Damage	<i>PC 8/5/2 6 (2)</i>
	Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	<i>S 08/10/04 (8)</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	1- Open hole to finish size as per dwg D3787	
	2-deburr	<i>FF 08-09-10 (8)</i>



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Customer: CU-DAR001 Dart Helicopters Services

Process Sheet

Drawing Name: FOOT

Part Number: D37871

Job Number: 39397

Job Number:



Seq. #: Machine Or Operation:

6.0 QC5



Description :
INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1

7.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: ST 119

FINAL INSPECTION/W/O RELEASE



S 6/21/10 (X8)



AS 08/07/10 (X8)

8.0 QC21



Comment: FINAL INSPECTION/W/O RELEASE



08/07/14 (X8)

Job Completion



POSITIVE RECALL

EFFECTIVE 08/07/10 AUTH 1

RELEASED 08/07/10 DATE 08/07/10

MF 08-07-11



PROTOTYPE

PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.05.06

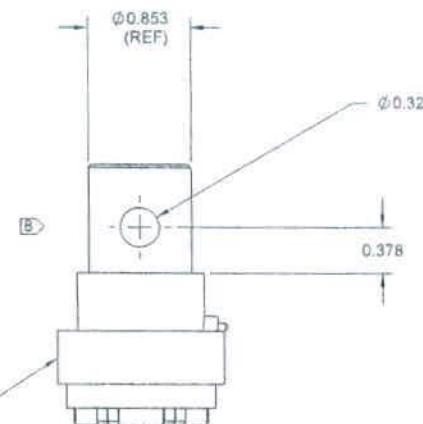
SEE
RELEASED
REV A

01.07.07 P&B

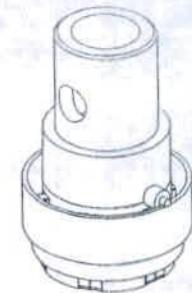
No charge
from Prototype

Auto Parts

MS22034-1B
ADAPTER, QUICK DISCONNECT,
PASSENGER SEAT TO FLOOR



L6E6E OM



D3787-1 FOOT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs
- 8) DRILL Ø0.323 HOLE 0.378" FROM SHOULDER

REV.	DESCRIPTION		BY	DATE
DESIGN	HS	DART AEROSPACE LTD		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.		REV. A
MFG. APPR.		D3787	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		FOOT		11
	DATE	08.05.06		

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**AUTO PARTS • PIÈCES D'AUTO
TRUCK PARTS • PIÈCES DE CAMION
ENGINE-MARINE • MOTEUR-MARINE
PERFORMANCE PARTS • PIÈCES DE PERFORMANCE
TIRES • PNEUS**



C-07070

Past due accounts bear 2% interest per month (24% per annum). If this account is placed with a 3rd party collection, an administrative cost of 25% will be added. All exchanges and refund claims must be accompanied by this invoice. Electrical parts not returnable. All parts returned are subject to 20% handling charge. All merchandise sold on this invoice remains the vendor's property until this invoice is paid in full.

TERMS: Payment due on 10th day of the following month.

Aucun remboursement sans cette facture. Net 30 jours, 2% de frais d'intérêt par mois (24% par compte en souffrance, 20% de frais de manutention sur toute marchandise retournée. Clause pour indemnité de 25% sera chargée sur compte sujet à des procédures légales. Les marchandises mentionnées dans cette facture demeurent la propriété du vendeur tant qu'elles ne seront pas entièrement payées. Les articles électriques non-retournable.

TERMES: Compte payable le 10 d

SIGNATURE _____

GST / TPS
10035 3366 RT00011000 RUE LANDSDOWNE HAWKESBURY , ON K6A 1H7
TEL: (613)632-1191 FAX: (613)632-2350

101633

NEW ONTARIO ENVIRONMENTAL PROTECTION PROGRAM FEES WILL BE IN EFFECT JULY 1, 2000
MORE INFORMATION CAN BE FOUND AT: <http://www.stewardshipontario.ca/mhsw>

S
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T
O
HAWKESBURY
1270 ABERDEEN STREET
ON K6A 1K7

113336 (613)632-5200

113336

DATE: 7/03

SHIPPIER SAME

09:24

TO

111

PO: 00005278

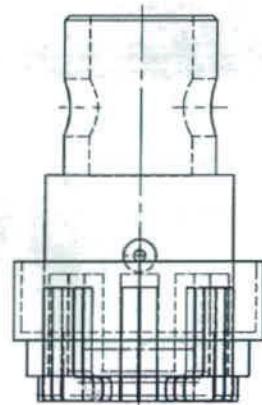
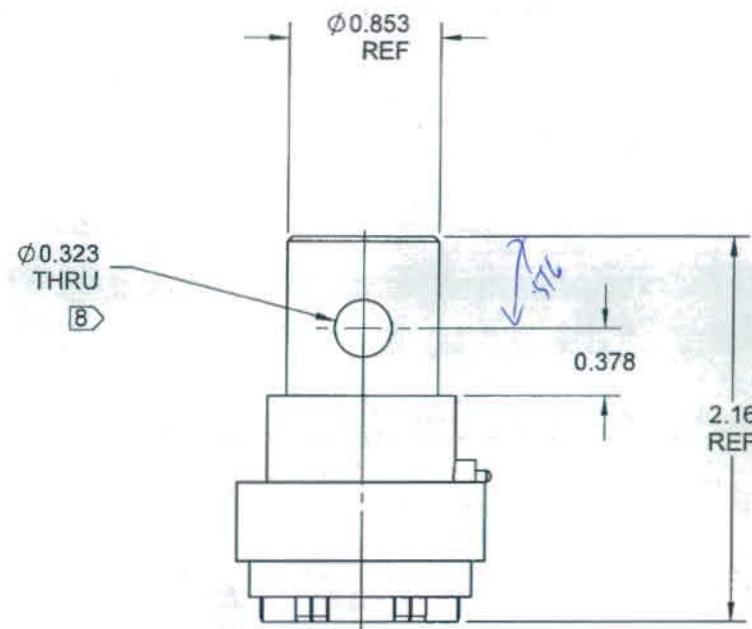
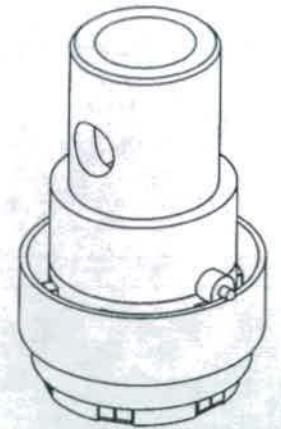
ORD / COM	SHIP / EXP	CODE	PART No / PIÈCES	DESCRIPTION	LIST EACH / CHACUN	COST / COÛTANT	EX
8	8	TWD>	KIN32334 ✓ direct twd 91201.00	jaw leg stud fitt PIECES/CORE TOT REGULAR	<i>Shipped Now</i> <i>Merchandise</i> <i>Amy Sawle</i> 06/28/03 0.00	84.95	E
	8	AAA	SHIP VIA				
INVOICE No / FACTURE	TYPE / SORTE	TOTAL	DISC / ESC	FRT / TRANS	GST / TPS	PST / TVQ	AMT to F
11885690	INVOICE	679.60	0.00	0.00	33.98	0.00	71

VERSUS BUSINESS FORMS (CORNWALL) (613) 936-1882

888605



SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MILITARY PART NUMBER	BHT PART NUMBER	STUD DIAMETER	FOOT HEIGHT
D3787-1	MS22034-1B	205-070-786-001	Ø0.853	2.16

RELEASED
08.06.04

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.13 lbs
 8) DRILL Ø0.323 HOLE 0.378 FROM SHOULDER, TOUCH UP WITH ALODINE AFTER DRILLING

D3787-1 FOOT

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PY	DRAWING NO.	REV. A
MFG. APPR.	Jed	D3787	SHEET 1 OF 1
APPROVED	IN	TITLE	SCALE
DE APPR.	#	FOOT	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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